

Metallic effect colours – unleaded Range 35 On-glaze melt colours

R 35 401 Shiny Gold



R 35 601 Shiny Wine-red



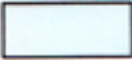
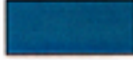
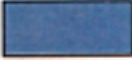
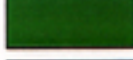
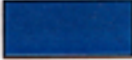

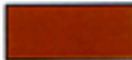
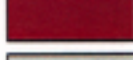
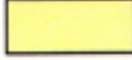
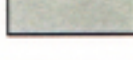




R 35 902 Shiny Silver



Application	Porcelain / Stoneware Stoneware/ Bone-China Enamel Flat glass	approx. 820°-900°C approx. 780°-880°C approx. 760°-860°C approx. 680°C	approx. 60-90 Min. cold/cold approx. 60-90 Min. cold/cold approx. 3 min. soak firing
Mixability	The colours of Range 35 are mixable with each other. Pastel shades are obtained by mixture with R 35 902 Silver.		
Application	Suitable for screen print (direct and indirect print), for spraying and paintbrush, tampon print, partly offset printing.		
Proportions of mixture	100 kg metallic effect colour plus approx. 50 kg medium		
Quality control	All products are thoroughly controlled before delivery. Colour tolerances, measured by HunterLab, are not allowed to go beyond Delta E = 1,50. Higher deviation in colour might occur, if a colour is burnt on different glazes and/or at different temperatures.		
Delivery form	Powder		
Storage	Store in a dry place, because moistened products might loose their quality.		
Quantities	Standard packaging in units of 25 kg bags; Small packaging in units of 5 kg and 10 kg possible.		

Decorating colours – leadfree Range 53 onglaze colours

	R 53 102	Black		R 53 404	Saffron yellow
	R 53 201	Pastel blue		R 53 501	Turquoise green
	R 53 202	Light blue		R 53 503	Grass green
	R 53 208	Blue		R 53 606	Red brown
	R 53 302	Copper brown		R 53 704	Purple (Au)
	R 53 401	Pastel yellow		R 53 801	Light grey
	R 53 403	Cadmium yellow		R 53 913	Titan white

Application	Porcelain / Stoneware Stoneware / Bone-China Enamel Flat glass	approx. 820° - 900°C approx. 780° - 880°C approx. 760° - 860°C ca. 680°C	approx. 60-90 min. cold/cold approx. 60-90 min. cold/cold approx. 3 min. soak firing
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Mixability	The colours of Range 53 are mixable with each other. Pastel shades are obtained by mixture with R 53 913 Titan white
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Application	Suitable for screen print (direct- and indirect print), for spraying and paintbrush, tampon print, offset printing. (Grain size 90 % are smaller than 10 µm)
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Proportions of mixture	100 kg decorating colour plus approx. 35 - 50 kg medium
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Quality control	All products are thoroughly controlled before delivery. Colour tolerances, measured by HunterLab, are not allowed to go beyond Delta E = 1,50.
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Higher deviation in colour might occur, if a colour is burnt on different glazes and/or at different temperatures.

Delivery form	Powder
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Storage	Store in a dry place, because moistened products might loose their quality.
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Quantities	Standard packaging in units of 25 kg bags; Small packaging in units of 5 kg and 10 kg bags possible.
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